

Dimensions nominales (mm)		ALESAGES tolérances mini et maxi en μ (0,001)				
de	à (inclus)	G6	H6	J6	K6	M6
	1	+8 +2	+6 0	+2 -4	0 -6	-2 -8
1	3	+8 +2	+6 0	+2 -4	0 -6	-2 -8
3	6	+12 + 4	+8 0	+5 -3	+2 -6	-1 -9
6	10	+14 + 5	+9 0	+5 -4	+2 -7	- 3 -12
10	14	+17	+11	+6	+2	-4
14	18	+ 6	0	-5	-9	-15
18	24	+20	+13	+8	+ 2	- 4
24	30	+ 7	0	-5	-11	-17
30	40	+25	+16	+10	+ 3	- 4
40	50	+ 9	0	- 6	-13	-20
50	65	+29	+19	+13	+ 4	- 5
65	80	+10	0	- 6	-15	-24
80	100	+34	+22	+16	+ 4	- 6
100	120	+12	0	- 6	-18	-28
120	140	+39	+25	+18	+4	-8
140	160	+14	0	-7	-21	-33
160	180					
180	200	+44	+29	+22	+5	-8
200	225	+15	0	-7	-24	-37
225	250					
250	280	+49	+32	+25	+5	-9
280	315	+17	0	-7	-27	-41
315	355	+54	+36	+29	+7	-10
355	400	+18	0	-7	-29	-46
400	450	+60	+40	+33	+8	-10
450	500	+20	0	-7	-32	-50

mm)

N6	F7	G7	H7	J7	K7	M7
- 4 -10	+16 + 6	+12 + 2	+10 0	+4 -6	0 -10	- 2 -12
- 4 -10	+16 + 6	+12 + 2	+10 0	+4 -6	0 -10	- 2 -12
-5 -13	+22 +10	+16 + 4	+12 0	+6 -6	+3 -9	0 -12
- 7 -16	+28 +13	+20 + 5	+15 0	+8 -7	+ 5 -10	0 -15
- 9 -20	+34 +16	+24 + 6	+18 0	+10 -8	+ 6 -12	0 -18
-11 -24	+41 +20	+28 + 7	+21 0	+12 - 9	+ 6 -15	0 -21
-12 -28	+50 +25	+34 + 9	+25 0	+14 -11	+ 7 -18	0 -25
-14 -33	+60 +30	+40 +10	+30 0	+18 -12	+ 9 -21	0 -30
-16 -38	+71 +36	+47 +12	+35 0	+22 -13	+10 -25	0 -35
-20 -45	+83 +43	+54 +14	+40 0	+26 -14	+12 -28	0 -40
-22 -51	+96 +50	+61 +15	+46 0	+30 -16	+13 -33	0 -46
-25 -57	+108 +56	+69 +17	+52 0	+36 -16	+16 -36	0 -52
-26 -62	+119 +62	+75 +18	+57 0	+39 -18	+17 -40	0 -57
-27 -67	+131 +68	+83 +20	+63 0	+43 -20	+18 -45	0 -63

N7	R7	B8	E8	F8	H8	J8
- 4	-10	-	+28	+20	+14	+6
-14	-20	-	+14	+ 6	0	-8
- 4	-10	+154	+28	+20	+14	+6
-14	-20	+140	+14	+ 6	0	-8
- 4	-11	+158	+38	+28	+18	+10
-16	-23	+140	+20	+10	0	- 8
- 4	-13	+172	+47	+35	+22	+12
-19	-28	+150	+25	+13	0	-10
- 5	-16	+177	+59	+43	+27	+15
-23	-34	+150	+32	+16	0	-12
- 7	-20	+193	+73	+53	+33	+20
-28	-41	+160	+40	+20	0	-13
- 8	-25	+209				
		+170	+89	+64	+39	+24
-33	-50	+219	+50	+25	0	-15
		+180				
- 9	-30	+236				
	-60	+190	+106	+76	+46	+28
-39	-32	+246	+ 60	+30	0	-18
	-62	+200				
-10	-38	+274				
	-73	+220	+126	+90	+54	+34
-45	-41	+294	+ 72	+36	0	-20
	-76	+240				
-12	-48	+323				
	-88	+260	+148	+106	+63	+41
-52	-50	+343	+85	+43	0	-22
	-90	+280				
	-53	+373				
	-93	+310				
-14	-60	+412				
	-106	+340	+172	+122	+72	+47
-60	-63	+452	+100	+50	0	-25
	-109	+380				
	-67	+492				
	-113	+420				
-14	-74	+561				
	-126	+480	+191	+137	+81	+55
-66	-78	+621	+110	+56	0	-26
	-130	+540				
-16	-87	+689				
	-144	+600	+214	+151	+89	+60
-73	-93	+769	+125	+62	0	-29
	-150	+680				
-17	-103	+857				
	-166	+760	+232	+165	+97	+66
-80	-109	+937	+135	+68	0	-31
	-172	+840				

K8	M8	N8	D9	E9	D10	A11
0 -14	-	- 4 -18	+45 +20	+39 +14	+60 +20	-
0 -14	-	- 4 -18	+45 +20	+39 +14	+60 +20	+330 +270
+ 5 -13	+ 2 -16	- 2 -20	+60 +30	+50 +20	+78 +30	+345 +270
+ 6 -16	+ 1 -21	- 3 -25	+76 +40	+61 +25	+98 +40	+370 +280
+ 8 -19	+ 2 -25	- 3 -30	+93 +50	+75 +32	+120 + 50	+400 +290
+10 -23	+ 4 -29	- 3 -36	+117 + 65	+92 +40	+149 + 65	+430 +300
+12 -27	+ 5 -34	- 3 -42	+142 + 80	+112 + 50	+180 + 80	+470 +310 +480 +320
+14 -32	+ 5 -41	- 4 -50	+174 +100	+134 + 60	+220 +100	+530 +340 +550 +360
+16 -38	+ 6 -48	- 4 -58	+207 +120	+159 + 72	+260 +120	+600 +380 +630 +410
+20 -43	+8 -55	-4 -67	+245 +145	+185 +85	+305 +145	+710 +460 +770 +520 +830 +580
+22 -50	+9 -63	-5 -77	+285 +170	+215 +100	+355 +170	+950 +660 +1030 +740 +1110 +820
+25 -56	+9 -72	-5 -86	+320 +190	+240 +110	+400 +190	+1240 +920 +1370 +1050
+28 -61	+11 -78	-5 -94	+350 +210	+265 +125	+440 +210	+1560 +1200 -680 -767
+29 -68	+11 -86	-6 -103	+385 +230	+290 +135	+480 +230	+1900 +1500 +2050 +1650

B11	C11	D11	H11
-	+120 + 60	+80 +20	+60 0
+200 +140	+120 + 60	+80 +20	+60 0
+215 +140	+145 + 70	+105 + 30	+75 0
+240 +150	+170 + 80	+130 + 40	+90 0
+260 +150	+205 + 95	+160 + 50	+110 0
+290 +160	+240 +110	+195 + 65	+130 0
+330 +170	+280 +120	+240 + 80	+160 0
+340 +180	+290 +130		
+380 +190	+330 +140		+290 +190
+390 +200	+340 +150	+100	0
+440 +220	+390 +170	+340 +120	+220 0
+460 +240	+400 +181		
+510 +260	+450 +200		+395 +145
+530 +280	+460 +210	+460 +170	+290 0
+560 +310	+480 +230		
+630 +340	+530 +240		
+670 +380	+550 +260	+510 +190	+320 0
+710 +420	+570 +280		
+800 +480	+620 +300		
+860 +540	+650 +330	+570 +210	+360 0
+960 +600	+720 +360		
-680 -768	-680 -769		
+1160 +760	+840 +440	630510	+400
+1240 +840	+880 +480	+230	0