

Dimensions nominales (mm)		AXES tolérances mini et maxi en μ (0,001mm)															
de	à (inclus)	g5	h5	j5	k5	m5	n5	g6	h6	j6	k6	m6	n6	r6	f7	h7	j7
	1	-2 -6	0 -4	+2 -2	+4 0	+6 +2	+8 +4	-2 -8	0 -6	+4 -2	+6 0	+8 +2	+10 +4	+16 +10	-6 -16	0 -10	+6 -4
1	3	-2 -6	0 -4	+2 -2	+4 0	+6 +2	+8 +4	-2 -8	0 -6	+4 -2	+6 0	+8 +2	+10 +4	+16 +10	-6 -16	0 -10	+6 -4
3	6	-4 -9	0 -5	+3 -2	+6 +1	+9 +4	+13 +8	-4 -12	0 -8	+6 -2	+9 +1	+12 +4	+16 +8	+23 +15	-10 -22	0 -12	+8 -4
6	10	-5 -11	0 -6	+4 -2	+7 +1	+12 +6	+16 +10	-5 -14	0 -9	+7 -2	+10 +1	+15 +6	+19 +10	+28 +19	-13 -28	0 -15	+10 -5
10	14	-6	0	+5	+9	+15	+20	-6	0	+8	+12	+18	+23	+34	-16	0	+12
14	18	-14	-8	-3	+1	+7	+12	-17	-11	+1	+7	+12	+18	+23	-34	-18	-6
18	24	-7	0	+5	+11	+17	+24	-7	0	+9	+15	+21	+28	+41	-20	0	+13
24	30	-16	-9	-4	+2	+8	+15	-20	-13	-4	+2	+8	+15	+28	-41	-21	-8
30	40	-9 -20	0 -11	+6 -5	+13 +2	+20 +9	+28 +17	-9 -25	0 -16	+11 -5	+18 +2	+25 +9	+33 +17	+50 +34	-25 -50	0 -30	+15 -10
40	50																
50	65	-10	0	+6	+15	+24	+33	-10	0	+12	+21	+30	+39	+60 +41	-30	0	+18
65	80	-23	-13	-7	+2	+11	+20	-29	-19	-7	+2	+11	+20	+62 +43	-60	-35	-12
80	100	-12	0	+6	+18	+28	+38	-12	0	+13	+25	+35	+45	+73 +51	-36	0	+20
100	120	-27	-15	-9	+3	+13	+23	-34	-22	-9	+3	+13	+23	+76 +54	-71	-40	-15
120	140													+88 +53			
140	160	-14 -32	0 -18	+7 -11	+21 +3	+33 +15	+45 +27	-14 -39	0 -25	+14 -11	+28 +3	+40 +15	+52 +27	+90 +65	-43 -83	0 -46	+22 -18
160	180													+93 +68			
180	200													+106 +77			
200	225	-15 -35	0 -20	+7 -13	+24 +4	+37 +17	+51 +31	-15 -44	0 -29	+16 -13	+33 +4	+46 +17	+60 +31	+109 +80	-50 -96	0 -51	+25 -21
225	250													+113 +84			
250	280	-17	0	+7	+27	+43	+57	-17	0	+16	+36	+52	+66	+126 +94	-56	0	+26
280	315	-40	-23	-16	+4	+20	+34	-49	-32	-16	+4	+20	+34	+130 +98	-108	-52	-26
315	355	-18	0	+7	+29	+46	+62	-18	0	+18	+40	+57	+73	+144 +108	-62	0	+29
355	400	-43	-25	-18	+4	+21	+37	-54	-36	-18	+4	+21	+37	+150 +114	-119	-57	-28
400	450	-20	0	+7	+32	+50	+67	-20	0	+20	+45	+63	+80	+166 +126	-68	0	+31
450	500	-47	-27	-20	+5	+23	+40	-60	-40	-20	+5	+23	+40	+172 +132	-131	-63	-32

k7	m7	n7	b8	e8	f8	h8	d9	e9	f9	h9	d10	a11	b11	c11	d11	h11
+10 0		+14 +4		-14 -28	-6 -20	0 -14	-20 -45	-14 -39	-6 -31	0 -25	-20 -60			-60 -120	-20 -80	0 -60
+10 0		+14 +4	-140 -154	-14 -28	-6 -20	0 -14	-20 -45	-14 -39	-6 -31	0 -25	-20 -60	-270 -330	-140 -200	-60 -120	-20 -80	0 -60
+13 +1	+16 +4	+20 +8	-140 -158	-20 -38	-10 -28	0 -18	-30 -60	-20 -50	-10 -40	0 -30	-30 -78	-270 -345	-140 -215	-70 -145	-30 -105	0 -75
+16 +1	+21 +6	+25 +10	-150 -172	-25 -47	-13 -35	0 -22	-40 -76	-25 -61	-13 -49	0 -36	-40 -98	-280 -370	-150 -240	-80 -170	-40 -130	0 -90
+19 +1	+25 +7	+30 +12	-150 -177	-32 -59	-16 -43	0 -27	-50 -93	-32 -75	-16 -59	0 -43	-50 -120	-290 -400	-150 -260	-95 -205	-50 -160	0 -110
+23 +2	+29 +8	+36 +15	-160 -193	-40 -73	-20 -53	0 -33	-65 -117	-40 -92	-20 -72	0 -52	-65 -149	-300 -430	-160 -290	-110 -240	-65 -195	0 -130
+27 +2	34 +9	+42 +17	-170 -209 -180 -219	-50 -89	-25 -64	0 -39	-80 -142	-50 -112	-25 -87	0 -62	-80 -180	-310 -470 -320 -480	-170 -330 -180 -340	-120 -280 -130 -290	-80 -240	0 -160
+32 +2	+41 +11	+50 +20	-190 -236 -200 -246	-60 -106	-30 -76	0 -46	-100 -174	-60 -134	-30 -104	0 -74	-100 -220	-340 -530 -360 -550	-190 -380 -200 -390	-140 -330 -150 -340	-100 -290	0 -190
+38 +3	+48 +13	+58 +23	-220 -274 -240 -294	-72 -126	-36 -90	0 -54	-120 -207	-72 -159	-36 -123	0 -87	-120 -260	-380 -600 -410 -630	-220 -440 -240 -460	-170 -390 -180 -400	-120 -340	0 -220
+43 +3	+55 +15	+67 +27	-260 -323 -280 -343 -310 -373	-85 -146	-43 -106	0 -63	-145 -245	-85 -185	-43 -143	0 -100	-145 -305	-460 -710 -520 -770 -580 -830	-260 -510 -280 -530 -310 -560	-200 -450 -210 -460 -230 -380	-145 -395	0 -250
+50 +4	+63 +17	+77 +31	-340 -412 -380 -452 -420 -492	-100 -172	-50 -122	0 -72	-170 -285	-100 -215	-50 -165	0 -115	-170 -355	-660 -950 -740 -1030 -820 -1110	-340 -630 -380 -670 -420 -710	-240 -530 -260 -550 -280 -570	-170 -460	0 -290
+56 +4	+72 +20	+86 +34	-480 -561 -540 -621	-110 -191	-56 -137	0 -81	-190 -320	-110 -240	-56 -186	0 -130	-190 -400	-920 -1240 -1050 -1370	-480 -800 -540 -860	-300 -620 -330 -650	-190 -410	0 -320
+61 +4	+78 +21	+94 +37	-600 -689 -680 -769	-125 -214	-62 -151	0 -89	-210 -350	-125 -265	-62 -202	0 -140	-210 -440	-1200 -1560 -1350 -1710	-600 -960 -860 -1040	-360 -720 -400 -760	-210 -570	0 -360
+68 +5	+86 +23	+103 +40	-760 -857 -840 -937	-135 -232	-68 -165	0 -97	-230 -385	-135 -290	-68 -223	0 -155	-230 -480	-1500 -1900 -1650 -2050	-760 -1160 -480 -1240	-440 -840 -480 -880	-230 -630	0 -400